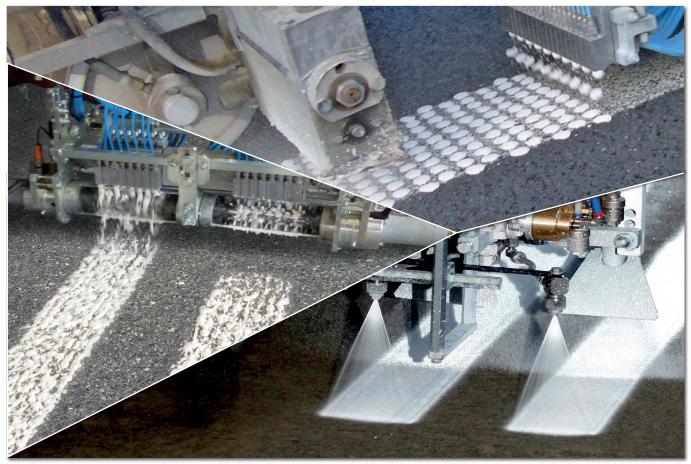


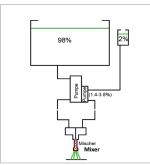


2-component cold plastic / sprayable cold plastic systems

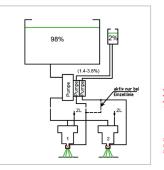


Functional principle

(1) 98:2 Airless-System



(2) 98:2 Airspray-System - pump



2-component sprayable cold plastic Airless and Airspray markings 98:2

Features:

- No second storage container, thus no risk to interchange erroneously the material during refilling.
- No premixing of a basic component which starts to cure after some time and will become useless.
- No necessity to process the premixed material inside of the machine in due course by reason • Application of whole of highly variable storage stability of material.
- No loss of material as a result of partial curing of premixed material.
- Intensive cleanings of container, pump, pipes, etc. with solvent are not necessary.
- Premixed Material low reacting Time-bound cleaning with solvents required Final mixed material Fast reacting Immediate flushing required

- Metering of hardener adjustable In case of lack of hardener from 1,4 % up to 3,8 %. Using the 98:2 pressurised container Airspray-System adjustable from • 1,0 % up to 4,0 %.
- Pulsation free metering of the two components which are proportionately extremely different.
- container filling without intermediate flushing of the system thus longer stops can be avoided (not applicable with 98-2 Airspray system).
- Exact compliance of mixing ratio therefore mixing as a matter of trial and error is eliminated (except with 98:2 pressurised container Airspray-System).
- No intermediate cleaning of the system during work interruptions (marking stops) at e.g. traffic lights (only 98-2 Airspray system).

- automatic pump shutdown.
- Marking speeds up to 15 km/h (depending on material and equipment, continuous line, line width 12 cm).
- Double lines and line combinations in one single marking operation are possible.
- Possibility to use AMAKOS® method of operation (except 98:2 pressurised container Airspray-System).
- Application of line combinations with two 2-component spray guns possible.

3 98:2 Airspray-System - pressurised container - not shown

HOFMANN. Benchmark in Quality | Innovation | Product Variety | Services | Consulting

2-component cold plastic / sprayable cold plastic systems



2-component cold plastic agglomerate markings 98:2

Scattering drum system Spotflex® system

Stochastic agglomerate

markings with 2-component cold plastic, mixing ratio 98:2 applied with ...



... **bellow pump system** (path-dependent)



... universal-extruder-system (path-dependent)



... screed box system (not path-dependent)

... pressurised container system (non path-dependent) without picture







- Application of whole container filling **without intermediate flushing** of the corresponding systems (bellow pump, extruder and pressurised container) thus longer stops can be avoided
- Exact compliance of mixing ratio, therefore mixing as a matter of trial and error is eliminated
- Marking speeds up to 10 km/h* can be achieved (bellow pump, extruder and pressurised container). Using the screed box system up to 4 km/h*
- Suitable for the application of highly abrasive mediums and solid matters with a size of up to Ø 2,5 mm (bellow pump and pressurised container) as well as up to Ø 0,6 mm (extruder and screed box)
- Due to the optimum drainage the **peaks of the stochastic marking** remains reachable for headlights and will reflect even during heavy rainfall

- Application of whole container filling without intermediate flushing of the system thus longer stops can be avoided
- Exact compliance of mixing ratio, therefore mixing as a matter of trial and error is eliminated
- Marking speeds up to 6 km/h* can be achieved (bellow pump and pressurised container)
- Suitable for the application of highly abrasive mediums and solid matters with a size of up to Ø 2,5 mm (bellow pump and pressurised container)
- Due to the optimum drainage the individual **dots having a height of 3 – 5 mm** remain accessible for headlights and will reflect even during heavy rainfall
- This system is also suitable for applying roadmarkings combined with a **noise effect** (depending on the height of dots) when crossing the roadmarking
- At the customer's request **large** and **small dots** as well as **different raster** (distance between the rows) with open or closed edge can be applied
- Marking system for agglomerate markings, which efficiently applies structure markings respectively defined profile markings (Spotflex[®]) on the road in order to increase night visibility during rain and wet conditions
- These structure respectively profiled markings can be renewed (re-marked) or can be applied on already existing roadmarkings in case a plain effect is requested during daylight and reduced inspection distance
- Acoustic warning signal in case of lack of hardener
- Due to high application speeds and short flushing periods obstruction to traffic can be reduced
- Using the bellow pump system double lines and line combinations in one single marking operation are possible. Using the pressurised container system double lines are also possible, however line combinations only restricted [refer to Hofmann Info N° 396]
- Fulfillment of regulations is ensured with regard to automatic compliance of adjusted line thickness/material quantity
- Using the AMAKOS® method of operation is possible
- * (dependent on material and equipment, continuous line, line width 12 cm)

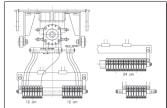
- **Defined** agglomerate markings with 2-component cold plastic, mixing ratio 98:2 applied with ...
- ... **bellow pump system** (path-dependent)
- ... **pressurised container system** (non path-dependent)



Air pulsed method - Spotflex®



Functional principle



- Modular build of spray bar
- Nozzles and nozzle holder can be attached variably, therefore line width and line distance can be determined by yourself
- Very efficient system by reason of the quick exchange of nozzles



Subject to technical changes and errors !

09/2021

 90° cross profiled markings up to 16 mm height (depending on material) with and without chamfered edges

The following applications are possible:

- Profiles on base line, possible as continuous line and linegap combinations
- Profiles without base line